

Wal-Mart: A Case Study

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Week 6

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Why Wal-Mart?

- 2002: Becomes world's largest company
 - #1 on Fortune 500 list
- 2003: #1 on Fortune's "most admired" list
 - Seen as best run business in US
 - (slipped to 12th now as growth slows)
- Triumph relies on its use of IT
 - Operational efficiency
 - Integration into culture and structure of business

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Forbes 400 List

- Wealthiest People in America 2003
 1. [Bill Gates](#)
 2. [Warren Buffett](#)
 3. [Paul Allen](#)
 4. [Helen Walton](#)
 5. [S. Robson Walton](#)
 6. [John Walton](#)
 7. [Jim Walton](#)
 8. [Alice Walton](#)
 9. [Larry Ellison](#)
 10. [Michael Dell](#)

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Huge Part of Economy

- Star role in productivity improvements of late 1990s
 - McKinsey estimate 25% of overall national improvement is from Wal-mart
- As of 2006
 - 1.6 million "associates" (employees)
 - More than 4,000 stores in USA (most Supercenters)
 - 2,700 stores in 14 countries outside US
 - \$316 billion in sales

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The Dark Side...

- Many people believe that Wal-Mart
 - Sucks life out of small towns
 - Discriminates against women managers
 - Exploits its suppliers
 - Crushes attempts to unionize
 - Forces unpaid overtime from its workers

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Recent Problems (2006)

- High turnover in workforce (about 50% a year)
- Pulling out of some international markets
 - All 85 stores in Germany closed, South Korea
- Stock price falling for several years
- More bad publicity
 - Attempts to push out long-term workers, replace with part timers
 - Low proportion of employees with health insurance (44%)
- Attempts to burnish image – see Fortune

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1: Origins & Culture of Wal-Mart

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Early History

- Begins in Arkansas, 1962
 - local discount retailer
 - Discount stores took supermarket approach for general goods.
 - No frills, but undercut dept. stores 10-15%.
 - Cutting costs to minimum is crucial
 - poor customers in poor towns in poor state
 - Initial management approach
 - low prices through intense focus on efficiency
 - stay close to customers to keep them happy
- (challenge: maintain this as firm grows)

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Sam Walton

- Colorful personality
 - Obsessed with cost control
 - Always checking on own stores and competitors
 - Very hands on manager
 - Miserly control of costs
 - Executives share rooms when traveling

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Initial Strategy

- Sam Walton operated "Ben Franklin" discount store franchises since 1950s
- Walmart is similar but
 - Targets only small (<10,000 people) towns
 - Uses own warehouses to provide "big city" value in remote paces (previously 75% of revenues go on buying goods)
- Until late 70s, faced little competition

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Corporate Culture

- Built in Walton's image
 - Strong operational focus
 - Distrust of glitz and complexity
 - Keep concern with every store
- Claim concern with customers and employees
 - Wal-Mart cheer (1977)
 - "Associates," greeters, etc.

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Isolation & Centralization

- 35 Regional Managers
 - All live in Bentonville, no regional offices
 - Mon-Thurs visiting their stores
 - Friday & Saturday meet at HQ
- IT enables centralized control & micromanaging of stores
- Rely on internal promotions
 - Believe in uniqueness of culture
 - Store managers move around a lot

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Milestones I: New Formats

- 1983: Sam's Club discount stores
 - Copies successful format of Price Clubs
 - Mostly cash sales, to business
- 1988: First Supercenter
 - Merges a supermarket into some stores
 - Very low margin industry, but brings in more traffic
 - Risky at time, today 20% of total sales are food
- 1999: Neighborhood Markets
 - Smaller stores for urban areas

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Milestones II

- 1990: Becomes largest US retailer
- 1992: Begins international expansion
 - Today, biggest retailer in Mexico, Germany, Canada (all via acquisitions).
 - UK – biggest clothes retailer (“George”)
- 1992: Sam Walton dies
- 2001: Becomes America's biggest food retailer
- 2002: Becomes world's biggest firm

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1980s are crucial

- Begins to attract national attention
- Starts to enter larger markets
 - Meets competitors in middle sized towns
 - Serves most of US except West, Northeast
- Still smaller than many rivals
 - but manages to grow faster, under price them
- How?

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2: Wal-Mart Strategy & Logistics

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Secret of Its Success

- Same goods for less
 - By early 1990s, charges 2-4% less than key discount competitors
 - But it makes money, they lose it
 - By 2002, K-Mart, Woolworths and most local competitors are bankrupt
- How?
 - Strategy: Create operational efficiencies
 - IT is a key part of this

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IT Investment

- Exception to general lack of frills
 - Walton demanded strong business case
- First computerization in 1974
 - Track products at service centers
- First network installed in 1977
- BUT:
 - Spent less overall on IT (1.3% in 1992) than competitors

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IT Applied to Key Areas

- Challenge is to keep efficiency, focus as firm grows
- In retail, especially low-margin retail, key challenges are:
 - moving stuff around efficiently (logistics)
 - having right stuff to sell
 - minimizing overhead
 - Wages, real estate, warehouse/stock costs
- IT used to improve all these areas

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Early Network User

- Powerful server in every store
 - Networked to HQ via private satellite in 1983
 - Central monitoring of inventory systems
 - (also videoconferencing)
- Data used to “profile” each market
 - thousands of variables
 - predicts demand, optimizes stock
- Benefits
 - Lower costs for stock in warehouse
 - Less risk of being stuck with unwanted products
- Motto: run the business one store at a time.

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Organic Growth

- Steadily builds new stores
 - doesn't buy other chains
- Builds stores
 - in cheap locations with room for expansion
 - from standard, efficient design (no acquisitions)
 - with only 10% (vs. 25%) of space for storage (relying on logistical superiority)

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Network in 1985



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The Supply Chain

- Progress of materials from origins to final consumer
 - e.g. Factory -> Distributor -> Store -> Customer
- “Supply Chain Management” used to describe improvement of efficiency, flexibility of supply chain

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Distribution Centers

- “Hub and Spoke” system
 - Builds efficient distribution center
 - Rings it for 200 miles with stores (average 150 stores)
 - Never opens isolated stores
 - Proximity of stores allows efficient use of trucks
- Uses real-time inventory information to resupply efficiently
- By 1990s, new facilities have
 - 135 receiving doors for unloading
 - 35 dispatching docks to load onto store-bound trucks
 - 8.5 miles of computerized conveyers between, reading barcodes
 - New article mentions 24 miles?

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Distribution II

- Builds “cross docking” facilities
 - Goods moved from supplier truck to store-delivery truck without loading into warehouse
 - (Relies on computerized scheduling, ties to suppliers)
- Expands scope to support food products for Supercenters
- By 1993
 - Wal-Mart spends 3.7% of sales on “in-bound inventory”
 - Competitors spend 4.8%
 - (another estimate is 1.3% versus 3.5% for K-Mart)

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3: Other IT Initiatives

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Pioneered EDI

- By 1994 (before “e-commerce” invented), Electronic Data Interchange handles orders for
 - 3600 vendors
 - 90% of dollar volume
- Part of overall distribution strategy
 - New kind of relationship with suppliers, not just database or paperwork saving

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Partners with Suppliers

- Pioneering effort with Proctor & Gamble
 - Permanent team of 70 P&G people in Bentonville
- Sets up computer link for automatic resupply according to Wal-Mart computer forecasts
 - Daily uploads of actual sales data
 - Lets suppliers understand customers better
- By 1988, have “continuous replenishment”
 - Send as needed, pay monthly
 - New kind of relationship, not just paperwork saving
 - Manufacturers manage customer inventory

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Pushes Suppliers Hard

- Demanding
 - Today, few mass-market suppliers can afford not to do business with Wal-Mart
- Insists on
 - Very low prices (lower than competitors)
 - Heavy fines if not
 - Delivered exactly (to the hour) when promised
 - Packaged exactly right
 - With low defect rate

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IT Projects in 1980s

- Laser scanners to read Universal Product Codes
 - Introduced in 1983, finished by 1988
 - 2 years ahead of Kmart
- Early adopter of hand-held scanners tied to inventory computer via radio
- Computerized refund tracking
 - reduces shoplifting

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With Internet

- Wal-Mart is slow adopter of web
 - Lots of negative press
 - Internet firms laugh at
 - Physical assets viewed as encumbrance
- They don't realize its advantages
 - Hugely more efficient than Amazon.com
 - Can afford to take its time

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No Celebrity CIO

- CIO = Chief Information officer
 - Top Computer Person
 - Some get famous in banks, airlines, etc.
 - See interview with Kevin Turner
- David Glass was big influence
 - Former CEO, background in finance
 - Logistics focus
 - Also responsible for IT

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RFID Tags: New Project

- RFID = Radio Frequency Identification
- Passive tag, carries unique ID
 - 18 bytes to 128K of data
 - Costs about 10 cents (will drop)
- Possible applications
 - Complete checkout automation
 - "Smart shelves" (incl. shoplifting elimination)
- More than 1,000 stores, 600 suppliers by Jan 2007
- Challenge: "total visibility" for Wal-Mart means
 - estimated 7.5 million terra bytes (7,500,000,000 gigs) of data daily (according to Infoworld – sounds high to me)

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Lessons

- Align IT with strategy and "core competencies"
 - Apply it where it will make the most difference
 - (will not always be operations – think Microsoft or Sony)
 - Use IT to leverage existing culture of firm
- Use IT to enable new business processes
 - Start with process idea, not technology
- High IT spending <> effective use
 - Avoid hot and immature technologies

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